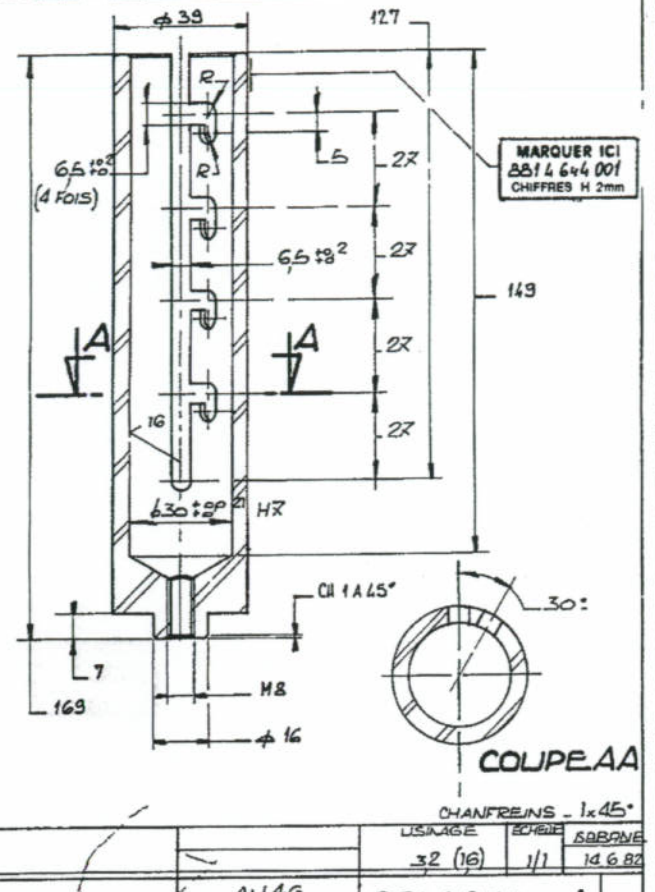
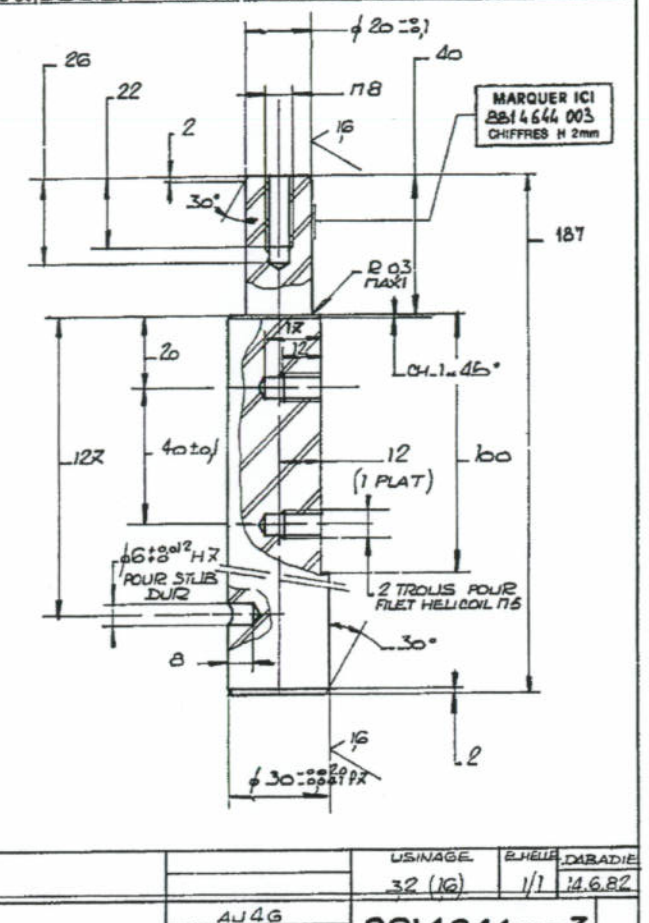
DATE	NOM	MODIFICATION	INDICE
14 6 82	LABADIE	NOUVELLE PIECE	A
24 2 91	LABORDE B	40 → 7 - SUPPRIME H16 - AJOUTE H8	B



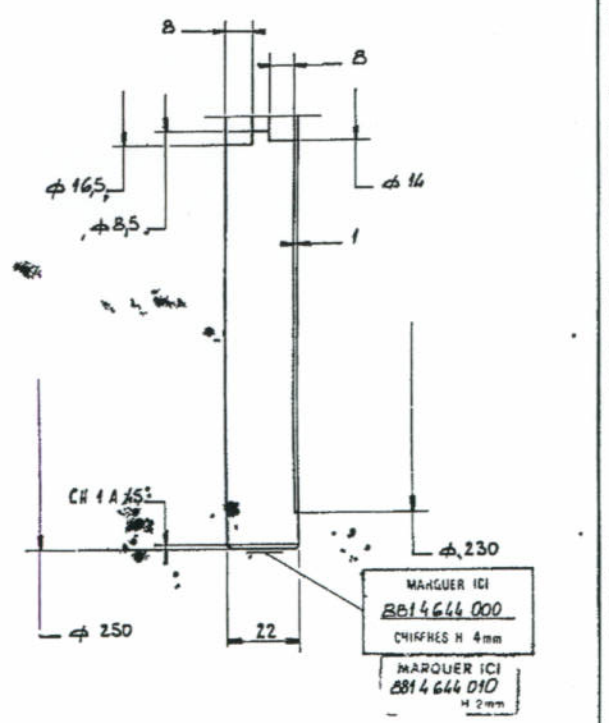
		USINAGE	ECHELLE	DABADIE
		32 (16)	1/1	14.6.82
PIED	AU4G OXYD. ANOD. NOIRE	8814644001		

DATE	NOM	MODIFICATION	INDICE
14 6 82	LABADIE	NOUVELLE PIECE	A

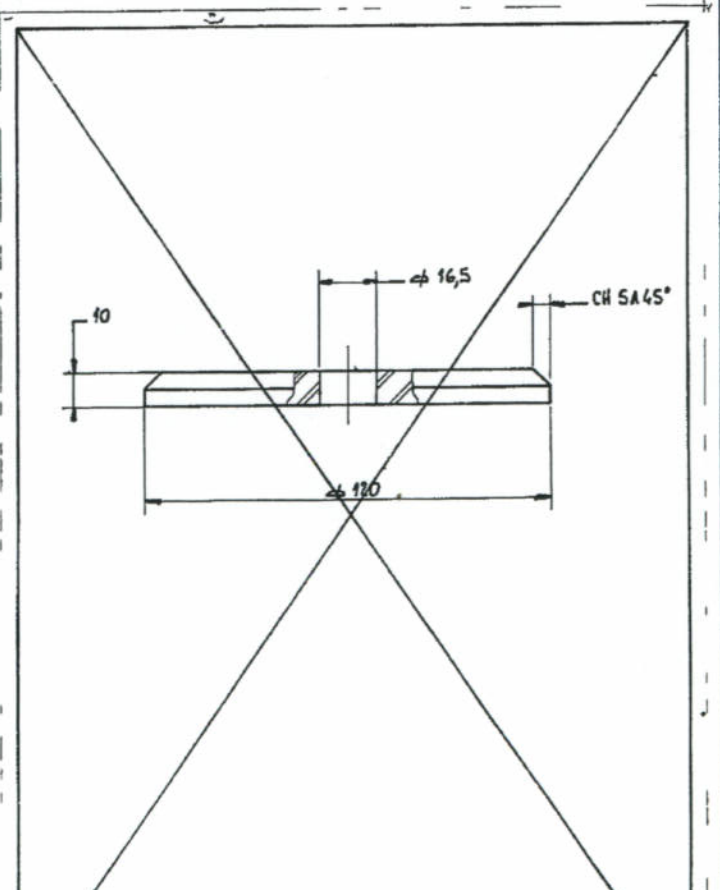


		USINAGE	ECHELLE	DABADIE
		32 (16)	1/1	14.6.82
AXE	AU4G OXYD. ANOD. NOIRE	8814644003		

DATE	NOM	MODIFICATIONS	INDICE
14.2.91	LABORDE B	REP. AJOUTE	B

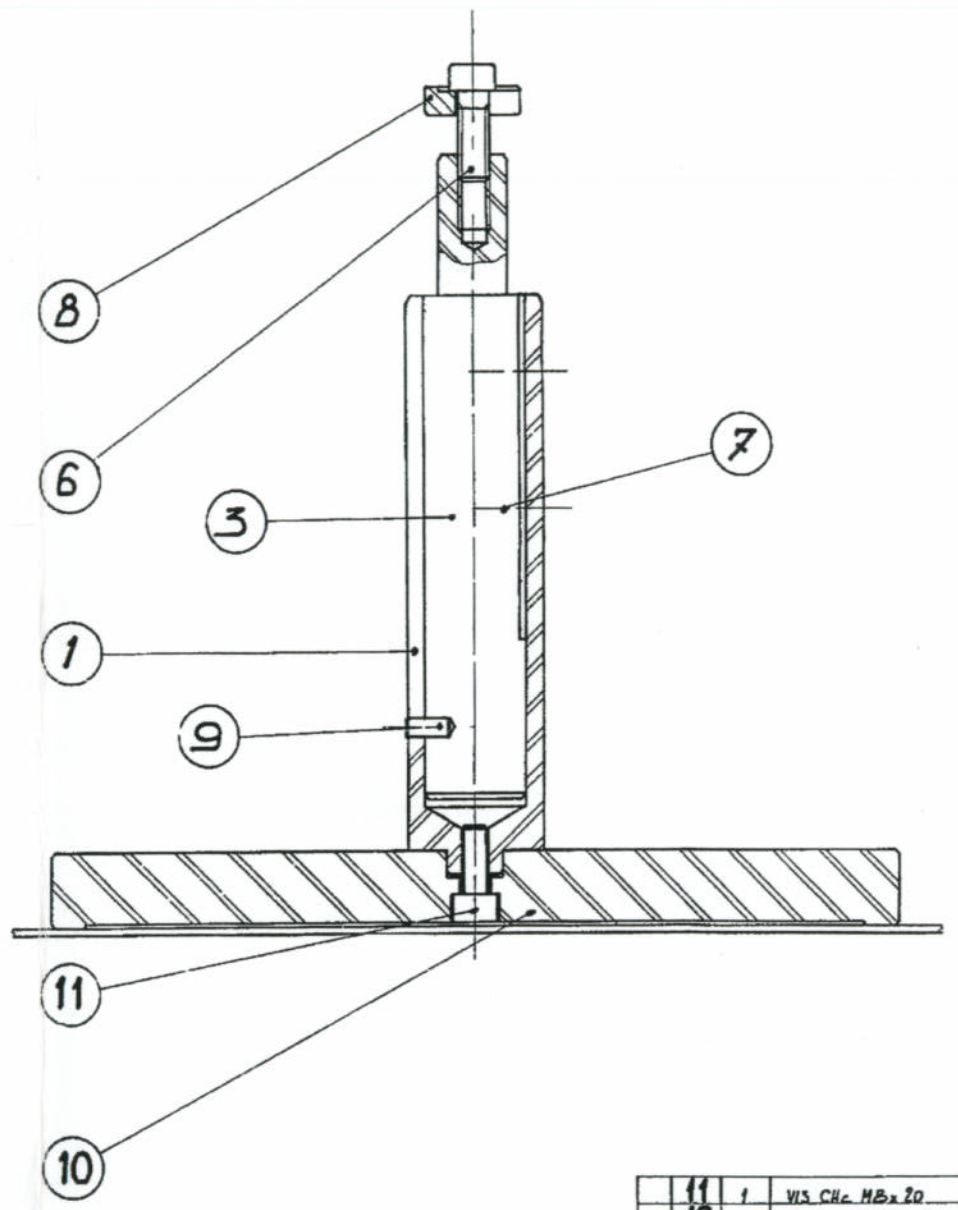


		LS LIEGE	ECHELLE	S.E.P.S.
		3,2	1/1	24.02.91
SOCLE	AU4G OXYD ANOD. NOIRE	8814644010		B



		USINAGE	ECHELLE	S.E.P.S.
		3,2	1/1	25.03.82
RONDELLE	AU4G OXYD. ANOD. NOIRE	8814644002		A

DATE	NOM	MODIFICATIONS	INDICE
14 6 82	LABADIE	REP 1 ANNULE. RE PLACE PAR TIGE IE. REP	
		AJOUTE. REP 3 ET 9	A
24.2.91	LABORDE B	REP 2 4 5 SUPPRIME. REP 10 11 AJOUTE. REP 1 MODIFIE	B



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THIS COPY IS GOOD FOR 14 DAYS AFTER DATE OF ISSUE

ISSUE DATE: 19 APRIL 2004

PL	REP	QUANT	DESIGNATION	MATIÈRE	OBSERVATIONS
	11	1	VIS CHc M8x20		STD
	10	1	SOCLE	AU4G OXYD.	ANOD NOIRE
	9	1	PIED ⌀6 LG 12	AC STUB ⌀6	
	8	1	RONDELLE FENDUE Ø8	130-08	NORELEM
	7	2	HELI COIL MS - 2D	9727050804	S T
	6	1	VIS H M8 LONG 25		S T D
	~~5~~	~~1~~	~~ECROU HM16~~		~~S T D~~
	~~4~~	~~1~~	~~RONDELLE M ⌀16~~		~~S T D~~
	3	1	AXE	AU4G	ANOD NOIRE
	~~2~~	~~2~~	~~RONDELLE~~	~~AU4G OXYD.~~	~~ANOD. NOIRE~~
	1	1	PIED	AU4G OXYD	ANOD NOIRE

TOLERANCES GENERALES	LONGUEURS ± 0,25	CHANF NON COTES 1x45	CASSER LES ANGLES VIFS 0,2 A 0,3
	ANGLES DROITS ± 10	RAYONS FEMELLES R=0,5 0,2	MARQUER LES N° SUR LES PIECES SEPAREES
	AUTRES ANGLES ± 30	NON COTES	MARQUER ○ SUR LES CAN. VS DE PERCAGE

ECHELLE	MACHINE	DESIGNATION PIECE	N° PIECE
1/1	TOUTES MACHINES		

SUPPORT D'OUTILLAGE

OUTILLAGE ENSEMBLE

DESS NE PAR S.E.P.S. FARTORE	DATE 25 03 82	VERIFIE PAR MONIOT	TURBOMECA 64590 BORDES-FRANCE

N° 8814644000 1/1 IND. -

NQ.